



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW2905G00132-3G

Job Sheet 177025



Part No: RBW2905G00132-3G

Job Qty: 1 ea

Part Name: PCM Adapters, Hydraulic System Test Bench



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/4/18

Job Tracking No:

Due Date: 6/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW2905G00132-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	1 pcs	6/25/18	6/25/18	0.00	0.00	Small Fab-4		MCC DAS
120	QC	1 pcs	6/25/18	6/25/18	0.00	0.00	QC4		38
130	Packaging	1 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-1		SPL 8-88
140	QC21-FG	1 Ea	6/25/18	6/25/18	0.00	0.00	QC21		DAS JUN 26 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1470-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW2905G00132-3G-9 to RBW2905G00132-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab	5031249
APP-1470-E	Pelican case	1 Ea (1 ea)	110-Small Fab	5060667
RBW2905G00132-3G-5	Bottom Foam	1 Ea (1 ea)	110-Small Fab	5060670
RBW2905G00132-3G-7	Top Foam	1 Ea (1 ea)	110-Small Fab	5060673
RBW2905G00132-3G-9	Plastic Placard	1 Ea (1 ea)	110-Small Fab	5069764
RBW2905G00232-3G	Adapter Assembly, Pcm Return Line	2 Ea (2 ea)	110-Small Fab	5084777
RBW2905G00332-3G	Adapter Assembly, Pcm Pressure Line	2 Ea (2 ea)	110-Small Fab	5087874

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB41011	1	884	0
110-Small Fab	97524A032	4	375	0
	APP-1470-E	1	8	0
	RBW2905G00132-3G-5	1	8	0
	RBW2905G00132-3G-7	1	8	0
	RBW2905G00132-3G-9	1	1 GA 093	0
	RBW2905G00232-3G	2	2 GA	0
	RBW2905G00332-3G	2	0	0

Part Specifications

Specifications could not be found.



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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S083676



Part: RBW2905G00132-3G

Job No: 177025

Serial No/Batch: S083676

Revision: 2

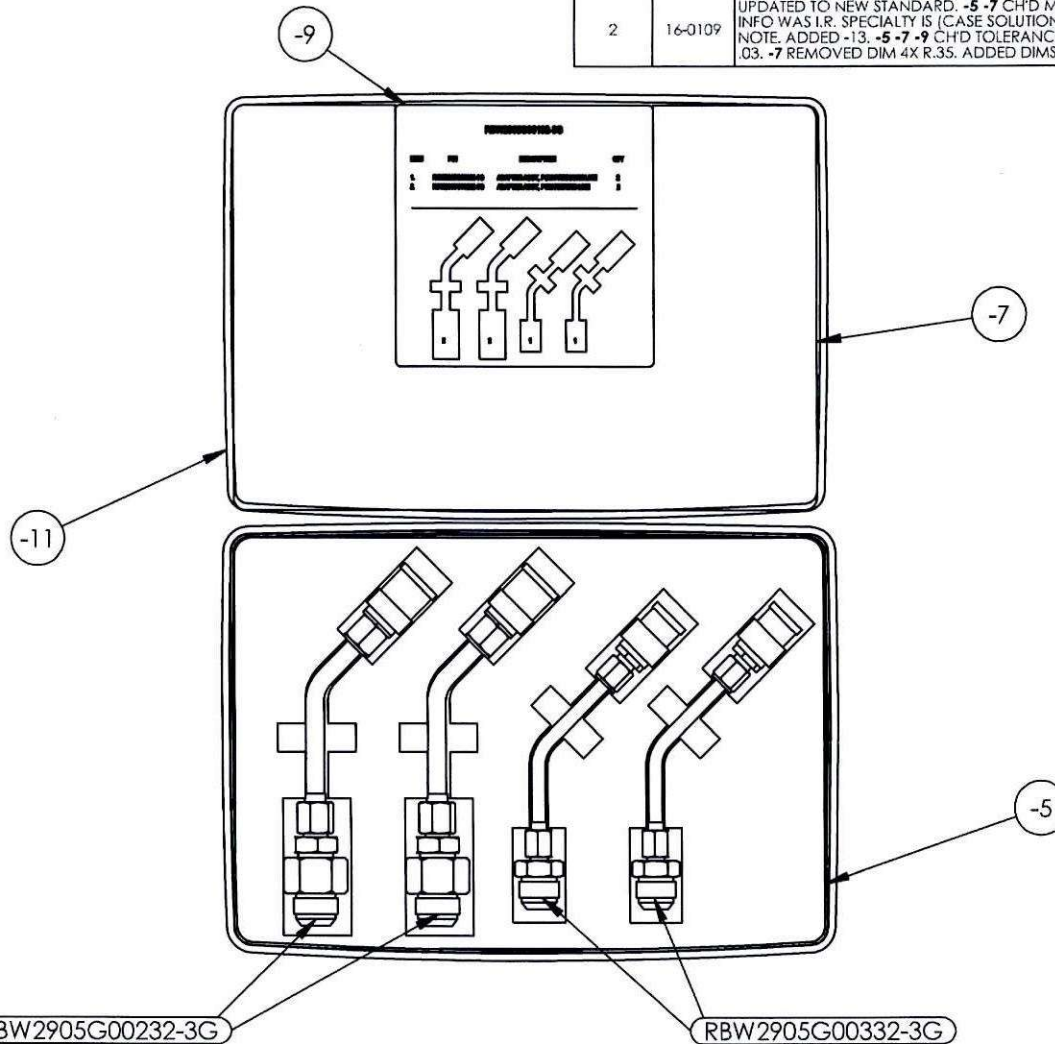
Inspector:

Exp Date:

Instructions: DWG RBW2905G00132-3G REV 2 IPP REV A

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		INCREASED FITTING CUTOUTS, FROM 2.69 TO 3.09 - FROM 3.43 TO 3.68 - FROM 2.71 TO 3.01 - FROM 2.23 TO 2.53.	5/23/2011	JAG	
2	16-0109	UPDATED TO NEW STANDARD. -5 -7 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CH'D B/O INFO WAS I.R. SPECIALTY IS (CASE SOLUTIONS). -9 CH'D MAT'L WAS ALUMINUM IS PLASTIC. ADDED NOTE. ADDED -13. -5 -7 -9 CH'D TOLERANCES WAS .XXX ± .005 IS .XXX ± .010. WAS .XX ± .01 IS .XX ± .03. -7 REMOVED DIM 4X R.35. ADDED DIMS 4X .66, 4X .36".	8/11/2016	DEW	JAG



NOTE:
REF. AGUSTA T/N: 3G2905G00132.

DART AEROSPACE											
TITLE PCM ADAPTERS KIT, HYDRAULIC SYSTEM TEST BENCH											
DWG NO. RBW2905G00132-3G	REV 2										
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ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				2	ADAPTER ASSY, PCM RETURN LINE		RBW2905G00232-3G	1
				2	ADAPTER ASSY, PCM PRESSURE LINE		RBW2905G00332-3G	1
		B/O	-5	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK	16.0 X 11.0 X 2.3 (CASE SOLUTIONS)	2
		B/O	-7	1	TOP TOOL CUSHION	ETHAFOAM 220, BLACK	15.85 X 10.85 X 1.58 (CASE SOLUTIONS)	3
			-9	1	PLACARD	PLASTIC		4
		B/O	-11	1	CASE	PLASTIC	PELICAN #APP-1470-E	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	